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Disassembly ...

Install Fuel Injection
Valves (Marine Engine)

1. Install the fuel injection valve finger tight on the body.
2. Install the fuel injection valve assembly in the precombustion chamber.
3. Install the nut (1) that holds the fuel injection valve. Tighten the nut to a torque of 105 ± 5 lb.ft. (142 ± 7 N·m).
4. Install the fuel injection lines.

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