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1. Before replacing the pump on the machine, replace all filters and drain the hydraulic system. Fill the system with the correct hydraulic fluid. 2. Flush the lines before replacing the hydraulic fluid. For repair part information, see Danfoss publication Series 40 M46 Variable Pump Parts Manual BLN-2-41702 for your model.

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be combined with a suitable Sauer-Sundstrand motor or other products in a system to transfer and control hydraulic power. The Series 42 variable displacement pump is a compact, high power density unit, using the parallel axial piston / slipper concept in conjunction with a tiltable swashplate to vary the pump's displacement.

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