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FOREWORD This Reference Manual was prepared by the quality and supplier assessment staffs at Chrysler, Ford and General Motors, working under the auspices of the Automotive Division of the American Society for Quality Control Supplier Quality Requirements Task Force, in collaboration with the Automotive Industry Action Group.

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The Second Edition, Fourth Printing deleted the Chrysler, Ford and General Motors logos from the front cover and internal pages. References to APQP, SPC, MSA, PPAP, FMEA, QSA refer to those manuals published jointly by Chrysler, Ford and General Motors. The QS-9000 Third Edition, Second and Third Printings, incorporate

Quality System Requirements QS-9000

o Chrysler, Ford Motor Company, General Motors Corp. Measurement Systems Analysis reference manual
o Chrysler, Ford Motor Company, General Motors Corp. Statistical Process Control (SPC) reference manual.
o DaimlerChrysler, Ford Motor Company General Motors Corp. Production Part Approval Process (PPAP) requirements manual.

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The new CQI-25 SPC Quick Start Guide is a supplement to the full SPC Manual and provides the building blocks of statistical process control for those who are new to the topic or have only experienced SPC from a limited perspective. SPC Short Run Supplement [XO-CQI-26]

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Advanced product quality planning - Wikipedia

2.1 Chrysler, Ford Motor, General Motors Production Part Approval Process PPAP, Fourth Edition, March 2006. 2.2 Chrysler, Ford Motor, General Motors Statistical Process Control (SPC), Second Edition, July 2005. 2.3 Chrysler, Ford Motor, General Motors Advanced Product Quality Planning and Control Plan, APQP Second Edition July 2008.

General Motors Global Supplier Quality

The purpose of this manual is to communicate to organizations (internal and external) and suppliers, common Product Quality Planning and Control Plan guidelines developed jointly by Chrysler, Ford and General Motors.

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